

**General Offices/3M**

3M Center  
St. Paul, Minnesota 55144-1000  
(612) 733-1110

04-94  
5226

REC'D SEP 11 1987

**MATERIAL SAFETY  
DATA SHEET**



DIVISION: ADHESIVES, COATINGS AND SEALERS  
TRADE NAME: EC-1252 White  
3M I.D. NUMBER: 62-1926-0340-5 62-1926-2640-6  
ISSUED: JUNE 30, 1987  
SUPERSEDES: SEPTEMBER 23, 1986  
DOCUMENT: 10-8618-0

1. INGREDIENTS		C.A.S. NO.	PERCENT	EXPOSURE LIMITS	
synthetic rubber		N/A		N/D	5
phenolic resin and epoxy resin		N/A		N/D	5
chlorinated paraffin and salicylic acid		N/A		N/D	5
bis-tributyltin-n-octyl succinate		67701-37-5		N/D	5
mica		N/A		N/D	5
calcium carbonate		1317-65-3		10 mg/m3	1
titanium dioxide		13463-67-7		10 mg/m3	1
zinc oxide		1314-13-2		10 mg/m3	1
TOTAL OF THE ABOVE		N/A	70.0	N/D	5
methyl ethyl ketone (MEK)		78-93-3	26.0	200 ppm	1
antimony trioxide		1309-64-4	4.0	.5 mg/m3 Sb	1

**SOURCE OF EXPOSURE LIMIT DATA:**

1. ACGIH Threshold Limit Values
2. Federal OSHA Permissible Exposure Limit
3. 3M Exposure Guidelines
4. Chemical Manufacturer Recommended Guidelines
5. None Established

**ABBREVIATIONS:**

N/D - Not Determined  
N/A - Not Applicable

**2. PHYSICAL DATA**

BOILING POINT: 176F (MEK)  
VAPOR PRESSURE: @68F 80 mm  
VAPOR DENSITY (Air=1): 2.5  
EVAPORATION RATE (Ether=1): 2.7  
APPEARANCE AND ODOR: White paste, solvent odor  
SOLUBILITY IN WATER: Slight  
SP. GRAVITY (Water=1): 1.5  
PERCENT VOLATILE: 26  
VISCOSITY: 200-1,000 cps  
pH: N/A

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3. FIRE AND EXPLOSION HAZARD DATA

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FLASH POINT (Closed Cup): 20F  
FLAMMABLE LIMITS - LEL: 1.8 UEL: 11.5

EXTINGUISHING MEDIA:

CO2, foam, dry chemical, water

SPECIAL FIRE FIGHTING PROCEDURES:

Fire fighters should be equipped with self-contained breathing apparatus when fighting fires involving this material.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

Extremely flammable. Overheated, closed containers adjacent to fire could explode due to pressure buildup.

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4. REACTIVITY DATA

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STABILITY: STABLE

INCOMPATIBILITY - MATERIALS TO AVOID:

N/A

HAZARDOUS POLYMERIZATION: MAY NOT OCCUR

HAZARDOUS DECOMPOSITION PRODUCTS:

CO, CO2, Sb2O4, Sb2O5 and smoke particles.

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5. ENVIRONMENTAL INFORMATION

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SPILL RESPONSE:

Observe precautions in all sections. Extinguish all ignition sources. Collect spilled material, cleanup residue and store in closed metal container (U.S. Dept. of Transportation approved if waste will be shipped).

RECOMMENDED DISPOSAL:

Commercial incineration with destruction and removal efficiency greater than 99.99% or reclamation is preferred. Otherwise, dispose in accordance with local and current regulations or authorities. U.S. EPA Hazardous Waste Number: D001 (Ignitable).

ENVIRONMENTAL DATA:

VOC: 399 grams/liter maximum Volatile Organic Compound.

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**6. SUGGESTED FIRST AID**

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**EYE CONTACT:**

Immediately flush eyes with plenty of water for at least 10 minutes.  
Call a physician.

**SKIN CONTACT:**

Wash with soap and water.

**INHALATION:**

Provide fresh air. If not breathing, give artificial respiration.  
Call a physician.

**IF SWALLOWED:**

Do not induce vomiting. Drink two glasses of milk or water. Call a  
physician. Do not give liquids to an unconscious person.

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**7. PRECAUTIONARY INFORMATION**

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Keep product and its vapors away from heat, sparks, flame and other  
sources of ignition. Use only in areas with ventilation sufficient  
to maintain concentrations of material below recommended exposure  
limits. Avoid prolonged breathing of vapors. Avoid eye and skin  
contact; wear safety glasses and impervious gloves when handling  
product. Keep container closed when not in use. Keep out of the  
reach of children.

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**8. HEALTH HAZARD DATA**

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**EYE CONTACT:** Liquid and vapor may cause eye irritation.

**SKIN CONTACT:** May cause skin irritation on prolonged or repeated contact.

**INHALATION:** Vapor overexposure may cause respiratory system irritation and light-headedness. Methyl ethyl ketone (MEK) is a potential embryo/fetotoxin based on laboratory animal studies. There is no evidence of reproductive effects associated with human exposure to methyl ethyl ketone (MEK). Symptoms of overexposure include headache, dizziness, weakness, fatigue, and on extreme overexposure, unconsciousness.

**INGESTION:** May cause digestive system irritation and light-headedness. Symptoms of ingestion may include nausea and vomiting. Solvent aspiration into the lungs may cause lung damage or, in the extreme, death.

**NOTE:** Antimony trioxide has been found to cause cancer in laboratory animal studies. Antimony trioxide is bound in this product so exposure by inhalation is not expected.

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The information on this Data Sheet represents our current data and best opinion as to the proper use in handling of this product under normal conditions. Any use of the product which is not in conformance with this Data Sheet or which involves using the product in combination with any other product or any other process is the responsibility of the user.